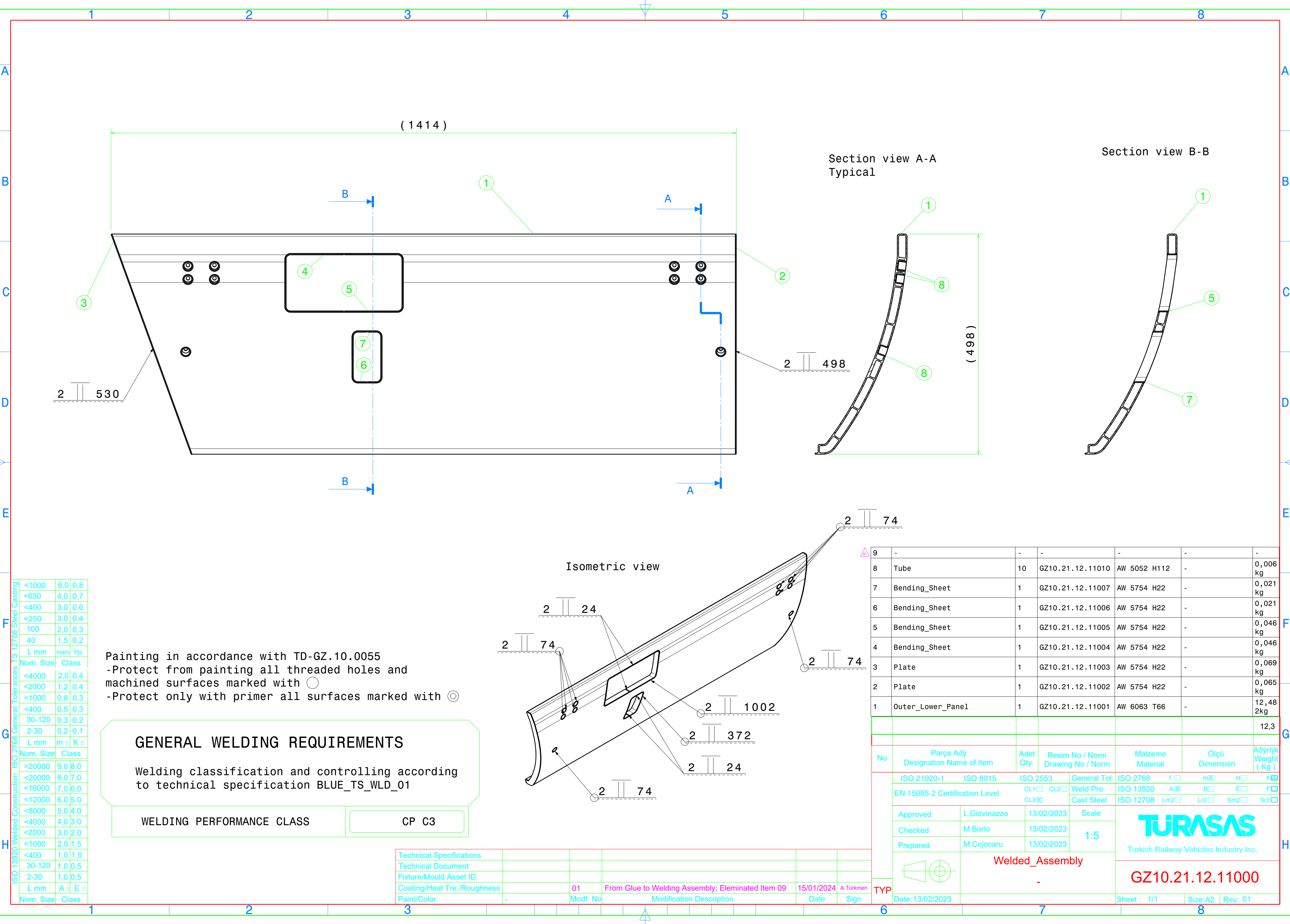


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Painting in accordance with TD-GZ.10.0055
-Protect from painting all threaded holes and machined surfaces marked with ☉
-Protect only with primer all surfaces marked with ◎

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS	CP C3
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Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	01	From Glue to Welding Assembly; Eleminated Item 09	15/01/2024	A.Türkmen	
Paint/Color	-	Modif. No		Sign	

9	-	-	-	-	-	-
8	Tube	10	GZ10.21.12.11010	AW 5052 H112	-	0,006 kg
7	Bending_Sheet	1	GZ10.21.12.11007	AW 5754 H22	-	0,021 kg
6	Bending_Sheet	1	GZ10.21.12.11006	AW 5754 H22	-	0,021 kg
5	Bending_Sheet	1	GZ10.21.12.11005	AW 5754 H22	-	0,046 kg
4	Bending_Sheet	1	GZ10.21.12.11004	AW 5754 H22	-	0,046 kg
3	Plate	1	GZ10.21.12.11003	AW 5754 H22	-	0,069 kg
2	Plate	1	GZ10.21.12.11002	AW 5754 H22	-	0,065 kg
1	Outer_Lower_Panel	1	GZ10.21.12.11001	AW 6063 T66	-	12,48 2kg
						12,3
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input checked="" type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
	Approved	L.Giovinazzo	13/02/2023	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.Borio	13/02/2023	1:5	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Prepared	M.Cojocar	13/02/2023			
	Welded_Assembly			GZ10.21.12.11000		
	-					
TYP	Date: 13/02/2023			Sheet : 1/1	Size:A2	Rev: 01